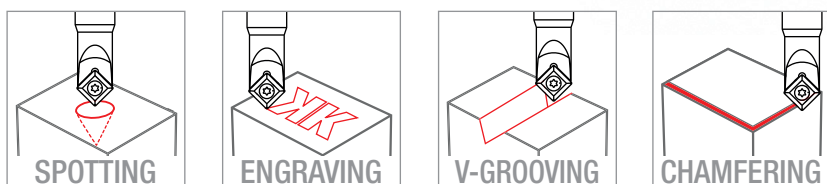
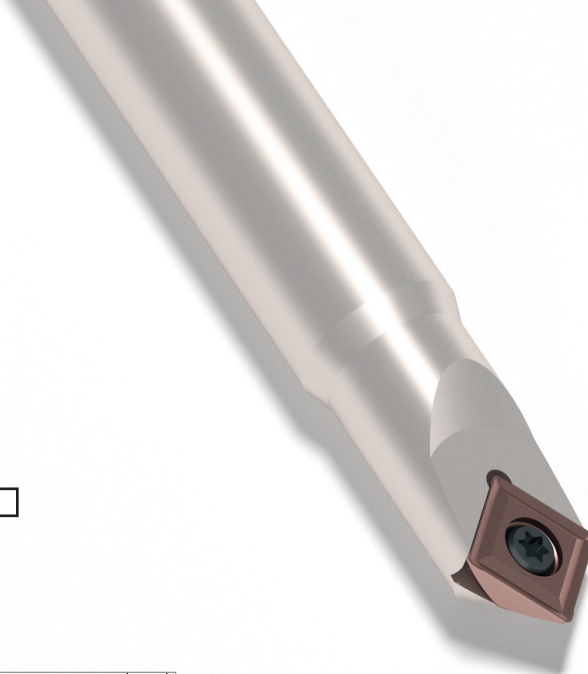
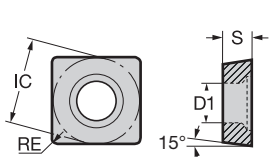











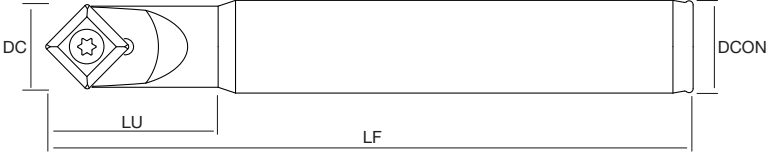

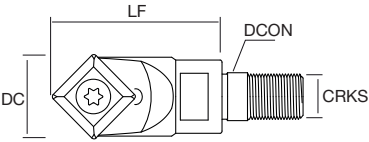
SPOTDRILL

Multipurpose system



SPOT11	SPOTDRILL Multipurpose system				ISO513	COATED			UNCOATED														
	Size	IC	S	D1		HC-1SOP	HC-1SOM	HC-1SOK	HW-1SON														
	11	11	3.97	2.2	P	100 220																	
					M		60 140																
					K			80 180															
					N				150 300														
					S																		
					H																		
GRADE APPLICATION AREA	Light cut, stable machining				+																		
 main application	Variable condition, general machining				-																		
 applicable	Heavy cut, unstable machining				+																		
GENERAL  	SPOT 11R03-GP	RE 0.3	$f_n \blacktriangleright$ 0.04 $f_n \blacktriangleright$ 0.08	0.07 0.15	0.10 0.22	●	●	●															
	11R08-GP	RE 0.8	$f_n \blacktriangleright$ 0.04 $f_n \blacktriangleright$ 0.08	0.07 0.15	0.10 0.22	●	●	●															
	ALUMINIUM   polished surface	11R04-AL	RE 0.4	$f_n \blacktriangleright$ 0.06 $f_n \blacktriangleright$ 0.14	0.09 0.22	0.12 0.30				●													
		11R08-AL	RE 0.8	$f_n \blacktriangleright$ 0.06 $f_n \blacktriangleright$ 0.14	0.09 0.22	0.12 0.30				●													

● stock standard $f_n \blacktriangleright$ feed rate for chamfering

<p>CYLINDRICAL</p> 								
<p>SCREW-IN</p> 								
<p>SPOT DRILL Multipurpose system</p>	DC (DCX)	Z	DCON	LF	LU	CRKS	WT (Kg)	MIID

CYLINDRICAL	NT-SPOT	D14-S16-L100	●	15.4 (14)	1	16	100	30	-	0,13	SPOT11
	SCREW IN	NT-SPOT	D14-M08-L052	●	15.4 (14)	1	8.5	35	-	M8	0,03

● stock standard DCX = maximum cutting diameter

INSERT SIZE	SCREW	WRENCH
	11	NT-ST063 torque 3.5 Nm



KIT-SPOTDRILL
1x NT-SPOT D14-S16-L100
2x SPOT11R08-GP HC-ISO P
2x SPOT11R08-GP HC-ISO M

€ 70,00



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